



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

007145

K10112
Job Sheet 187069



Part No: K10112

Job Qty: 3 ea

Part Name: Saddle, Skidtube 206



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/20/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG DSI 9583 REV A, K10112 REV C IPP : E 00.06.14 Changed GHW part # (mpp 2063) EC IPP REV:F 11.09.23 PER REV.B DD VERF:EC IPP REV:G 11.11.14 AS PER DSI9583 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/20/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 21 2018
110	Packaging	3 pcs		12/20/18	0.00	0.00	Packaging1-5		DEC 21 2018
120	QC	3 pcs		12/20/18	0.00	0.00	QC4		JAN 08 2019
130	Packaging	3 pcs		12/20/18	0.00	0.00	Packaging3-2		JAN 08 2019
135	DC	3 pcs		12/20/18	0.00	0.00	DC		JAN 07 2019
140	QC21-FG	3 Ea		12/20/18	0.00	0.00	QC21		JAN 07 2019

Part Op 130 - Identify and pack for shipping as per PPP K10112 PPP D206-642-111 PPP D206-642-113
Descriptions: 135 - Photocopy bluefile & type labels per PPP K10112 CHG003 FOR D206-642-112 CHG009 FOR D206-642-114 CHG004



Container No: S139741

Part: K10112

Job No: 187069

Serial No/Batch: S139741

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/21/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	24 Ea (8 ea)	90-Start up Operation	5038750
AN4-6A	Bolt	36 Ea (12 ea)	90-Start up Operation	5053945
AN4C5A	Bolt	3 Ea (1 ea)	90-Start up Operation	5019402
AN5-10A	Bolt	12 Ea (4 ea)	90-Start up Operation	5089283
AN5-11A	Bolt	12 Ea (4 ea)	90-Start up Operation	5003927
AN6-44A	Bolt	6 Ea (2 ea)	90-Start up Operation	5123265
D206-651-041	206 A/B Ground Handling Wheel	3 pcs (1 ea)	90-Start up Operation	5121463
D2652	Bushing	48 Ea (16 ea)	90-Start up Operation	5136093
D2661-2	Saddle, RH, Fwd, Aft, Out	6 pcs (2 ea)	90-Start up Operation	5138224 5128444 x2
D2662-2	Saddle, LH Fwd, Aft, Out	6 pcs (2 ea)	90-Start up Operation	5124883 5135516 x3
D2712	Set Screw	30 pcs (10 ea)	90-Start up Operation	5059551
D2884	Saddle Spacer	6 pcs (2 ea)	90-Start up Operation	5101436
D2885	Saddle Spacer	6 pcs (2 ea)	90-Start up Operation	5115842
D3413-1	O-Ring	3 pcs (1 ea)	90-Start up Operation	5165886
MS21042L3	Nut	24 Ea (8 ea)	90-Start up Operation	5094578 5132264
MS21042L4	Nut	36 Ea (12 ea)	90-Start up Operation	5112434
MS21042L6	Nut	6 Ea (2 ea)	90-Start up Operation	5133196
NAS1149C0463R	Washer	3 Ea (1 ea)	90-Start up Operation	5124667
NAS1149D0363J	Washer	24 Ea (8 ea)	90-Start up Operation	5107792
NAS1149D0463J	Washer	72 Ea (24 ea)	90-Start up Operation	5092270
NAS1149D0563J	Washer	24 Ea (8 ea)	90-Start up Operation	5050052
NAS1149D0663J	Washer	12 Ea (4 ea)	90-Start up Operation	5093765

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-41A	24	159	0
	AN4-6A	36	721	0
	AN4C5A	3	48	0
	AN5-10A	12	236	0
	AN5-11A	12	34	0
	AN6-44A	6	123	0
	D206-651-041	3	9	0
	D2652	48	418	0
	D2661-2	6	22	0
	D2662-2	6	31	0
	D2712	30	655	0
	D2884	6	48	0
	D2885	6	32	0
	D3413-1	3	49	0
	MS21042L3	24	2,814	0
	MS21042L4	36	2,344	0
	MS21042L6	6	236	0
	NAS1149C0463R	3	487	0
	NAS1149D0363J	24	1,952	0
	NAS1149D0463J	72	4,226	0
	NAS1149D0563J	24	1,326	0
	NAS1149D0663J	12	1,240	0

Part Specifications

Specifications could not be found.

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>NO</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>E</i>	K10112	SHEET 1 OF 1
APPROVED	<i>NO</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	SADDLE KIT	NTS
DATE	11.11.10	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	